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# ARDEX B 60

## Fair Faced Concrete Finishing

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The effect of concrete facing

Suitable for internal and external walls

Premixed, ready to use, just add water

For thickness from 1mm - 5mm in one application



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# ARDEX B 60

## Fair Faced Concrete Finishing

### DESCRIPTION:

ARDEX B 60 is used for creating and designing the surfaces of walls, with unique, delicate and classic effect.

The product is premixed with color, ready to use, just add water.

It's easy to use, with high adhesion and water retention. Use it together with other ARDEX product for better efficacy.

### AREAS OF APPLICATION:

Installation of illustrative finishes characterized by a creative design, such as wall surfaces in shopping mall, hotel, CAFÉ, exhibition rooms, foyers, etc.

Suitable for both internal and external walls.

### SUITABLE SUBSTRATE:

Concrete or Mortar wall.

For the detail, please contact ARDEX Technical Services.

### SUBSTRATE PREPARATION:

The substrate must be mature, sound, solid, clean and dry with good surface integrity - in other words, sufficiently cured, firm, load bearing and free from all contaminants such as dust, laitance, oil & grease, adhesive & coating residues, release agents, curing compounds, etc.

Repair minor defects such as superficial cracking and holes using an appropriate ARDEX product, ie. ARDEX A45 or solvent-free liquid epoxy. All joints and cracks subject to movement must be brought through to the final floor finish

### MIXING:

Potable water is put into a clean mixing bucket, then pour ARDEX B 60 into the bucket. Mix using a helical mixing paddle and electric drill for 3 minutes first, after a maturing period of 1 minutes, and repeated stirring until a smooth consistency is achieved.

Working time of the fresh mortar is approx 20-30 minutes at temperatures of +23°C. Lower temperatures will extend, shorter ones reduce the working time.

### APPLICATION:

ARDEX B 60 can be applied in temperature ranges from 10-35°C.

Apply the mixed material evenly with the flat trowel on the substrate.

At temperatures of +23°C, approximately 45-60 minutes after the application of the material, use the sponge with water to wet the surface, then level the final surface.

### COVERAGE:

Approximately 1.6 kg /m<sup>2</sup>/mm.

1e.25 kg of ARDEX B 60 will yield 17 liters, which will cover about 7.8 m<sup>2</sup>.

### PACKAGING:

25kg multi-layer paper bags incorporating a poly liner.

### STORAGE & SHELF LIFE:

ARDEX B 60 has a shelf life of approximately 6 months if stored in dry conditions in the original un-opened

### TECHNICAL DATA:

Working time: approx. 20-30 minutes

Tack free: approx. 45- 60 minutes

Thickness: 1-5 mm

Usage: 1.6kg/mm/m<sup>2</sup>

### PRECAUTIONS:

ARDEX B 60 is considered non-hazardous in normal usage, during mixing and application the following precautions should be observed: ensure adequate ventilation and avoid contact of the material with the eyes, nasal passages, mouth and unprotected skin. Avoid contact with the hands by wearing protective gloves and by using, if necessary, a suitable barrier cream. In case of contact with the eyes, rinse immediately with plenty of water and seek medical advice and after contact with the skin wash immediately with plenty of soap and water (do not use solvents). Prolonged contact with the skin should be avoided, especially where the user has an allergic reaction to resin-based materials. Always wear gloves and eye/face protection as necessary. Observe personal hygiene, particularly washing the hands after work has been completed or at any interruption whilst work is in progress. Care should be taken when removing gloves to avoid contaminating the insides. In case of accidents seeks medical advice.

The information supplied in our literature or given by our employees is based upon extensive experience and, together with that supplied by our agents or distributors, is given in good faith in order to help you. Our Company policy is one of continuous Research and Development; we therefore reserve the right to update this information at any time without prior notice. We also guarantee the consistent high quality of our products; however, as we have no control over site conditions or the execution of the work, we accept no liability for any loss or damage which may arise as a result thereof. Regional specific recommendations, standards, codes of practice, building regulations or industry guidelines may affect specific installation recommendations.